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2



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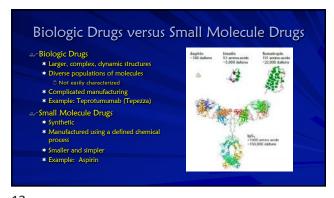
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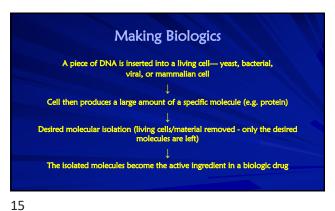
Small Molecule Drugs versus Biologics Small molecule drugs are made by adding and mixing together known chemicals and reagents using a series of controlled and predictable chemical reactions * Organic chemistry * Inorganic chemistry & Biologics are made by harvesting the substances produced and secreted by * Genetic engineering – is the closet manufacturing process of a biologic drug

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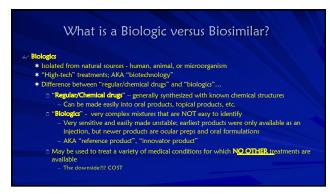






Making Biologics The molecules that make up a biologic drug are not uniformly the same, and each mo typically has tens of thousands atoms Weak chemical bonds The chemical bonds that hold these molecules together are relatively weak
The molecules can degrade if they are exposed to rapid temperature changes and other factor
(percusion) Because the molecules that make up biologics are so sentitive, manufacturers must follow specific steps to
make and package a biologic product
 Even small differences in the manufacturing and packaging process—as well as storage and * So where do biosimilars fit in?!?

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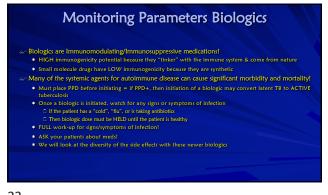


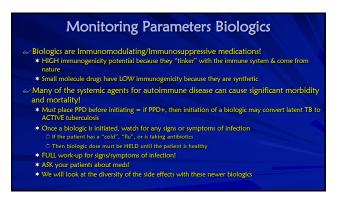
Biosimilars "Highly similar" to the "reference product" (ie. The biologic/reference or innovator product)
 FDA's approach: The biosimilar company's research is to PROVE "biosimilarity" between the proposed biosimilar product and the reference product...NOT to independently establish the safety and effectiveness of the proposed product There are no clinically meaningful differences in terms of: Why is there no such thing as a GENERIC biologic medication? Biologics come from LIVING "things", so it is not likely to be EXACTLY the same as the reference product! USUALLY differs in terms of inactive ingredients * Generic medications are chemically synthesized so that the active ingredient is IDENTICAL to the

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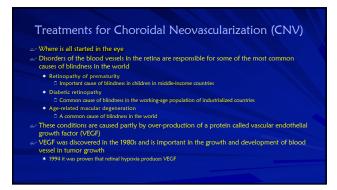




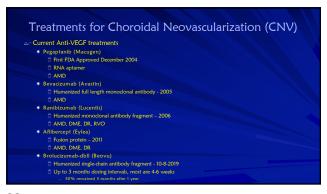


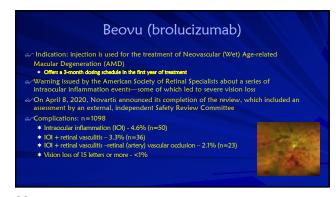
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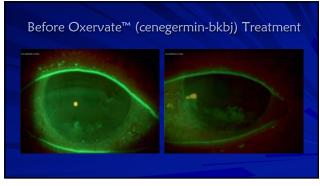


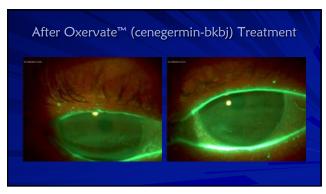




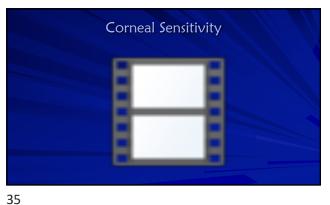


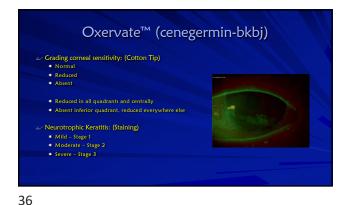
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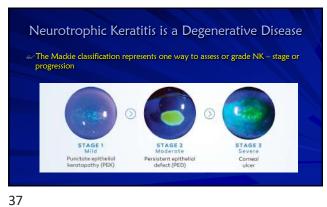


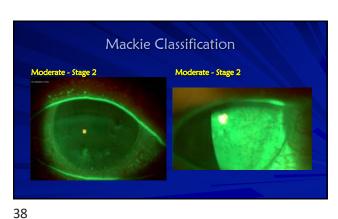


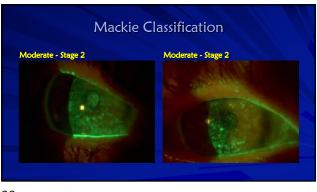
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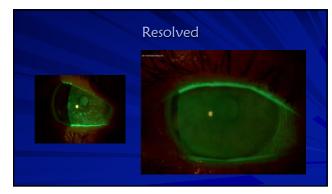




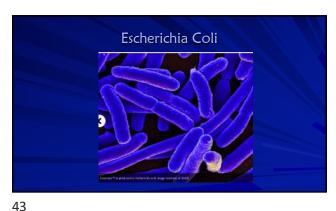


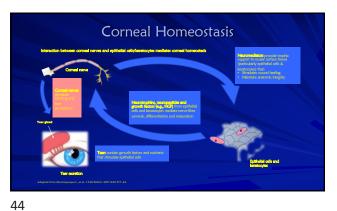


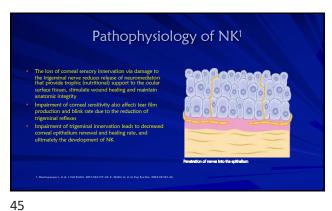


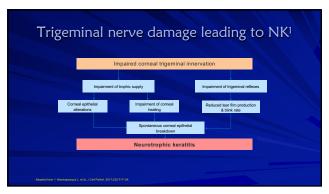






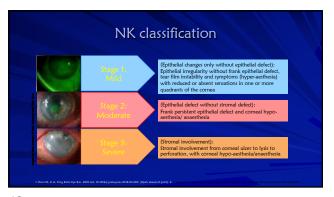


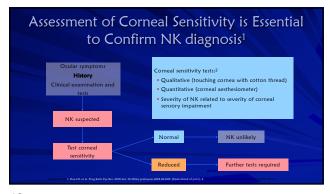




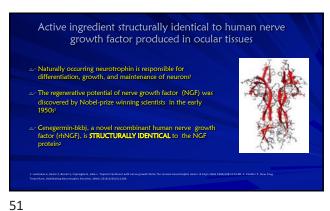


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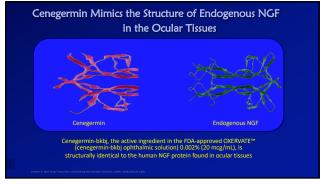




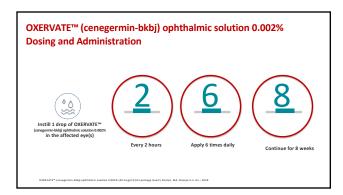




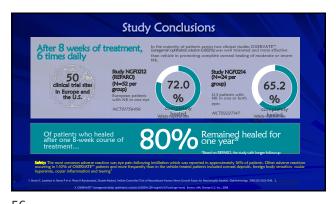




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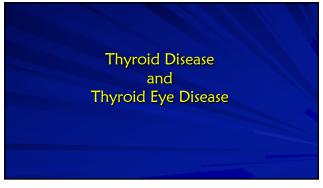


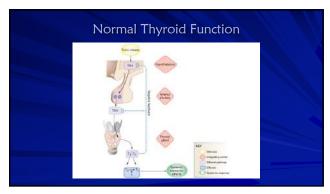






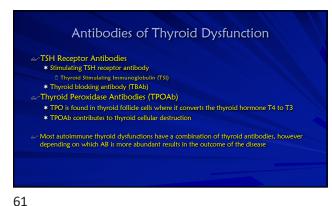
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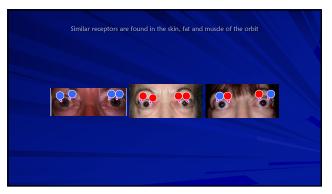


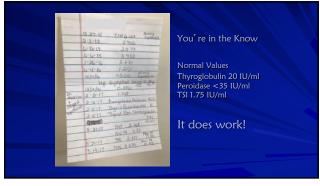


Thyroid Eye Disease Thyroid Eye Disease has 2 phases ★ A phase secondary to abnormal thyroid hormone levels

☐ Increased or decreased FT3 and FT4 levels **★** Congestive Autoimmune form of Thyroid Eye Disease ☐ Active phase-stimulating or blocking TRAb are causing ocular activity
☐ Plateau phase-reduced activity

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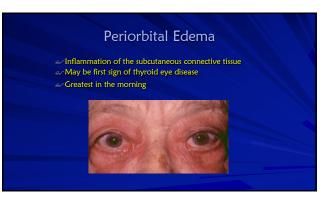
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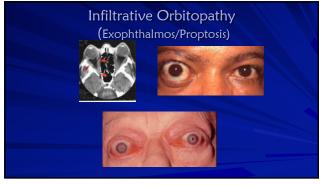








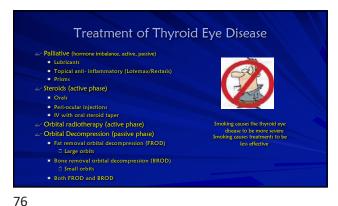
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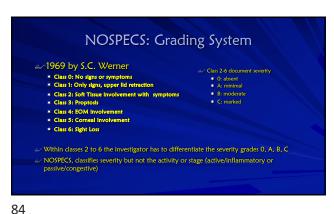


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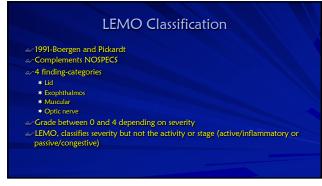


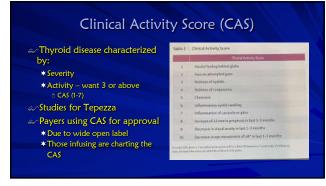






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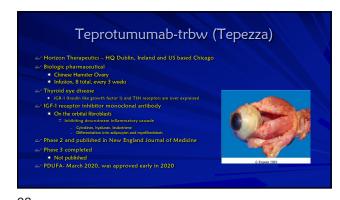


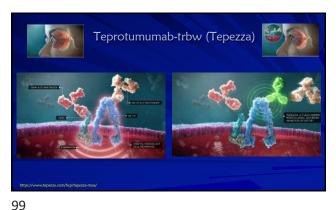




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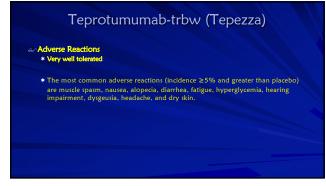








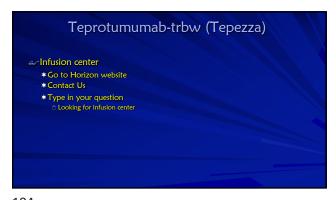




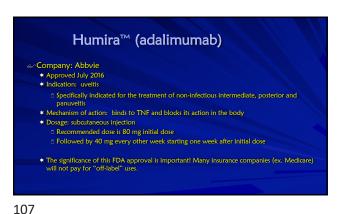
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Humira™ (adalimumab)

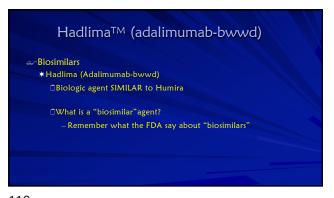
Monitoring parameters:

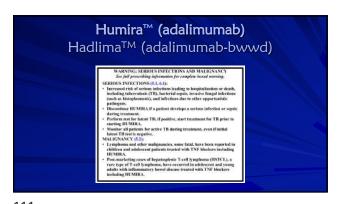
* Must place PPD before initiating = if PPD+, then initiation of Humira may convert latent TB to ACTIVE tuberculosis

* Once Humira is initiated, watch for any signs or symptoms of infection...if the patient has a "cold", "flu", or is taking antibiotics, then Humira dose must be HELD until the patient is healthy.

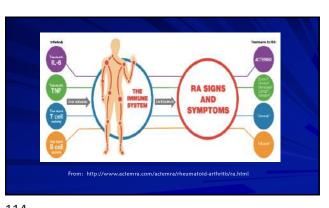
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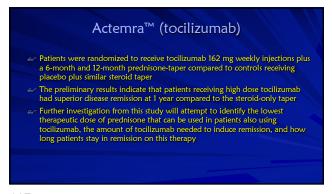


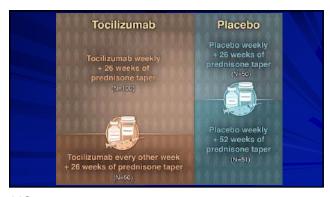
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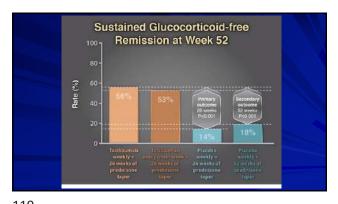


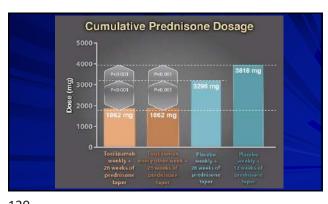


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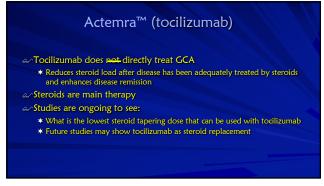


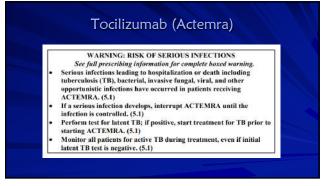






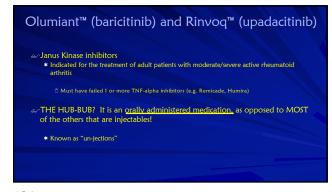
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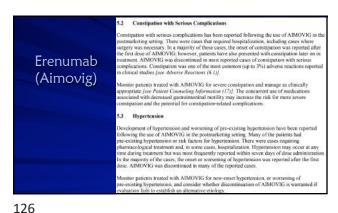


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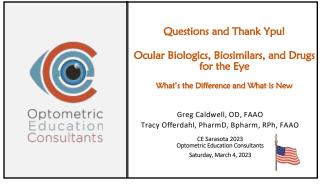








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